

Work Order ID 75520

75520

Page 1

Monday, October 24, 2011 12:57:28 PM

Item ID: D2316 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Valve Mounting Bracket
 Start Date: 10/24/2011 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 11/4/2011 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: umf Date: 11-10-24 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2316	Rev A								

100 0.00
100
 Small Fab Memo 0.00
 Small Fab Fabricate as per dwg

[Handwritten signature] ①

Pro →

110 0.00
110
 QC Memo 0.00
 Quality Control

[Handwritten: 8 ulco b5]

②

120 0.00
120
 HandFinish Memo 0.00
 Hand Finishing

[Handwritten: 1XØm-11/10/26]

W/O: 75520		Perm. change						WORK ORDER CHANGES	
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
11/10/26	#100	Drill as per marks w/ change in Day. Attached And per email From MB to ED on Oct 24 th , 2024 + Debarr.	EP	11/10/26	①	h	S 11/10/26		

Part No: D2316 PAR #: 11-129 Fault Category: _____ NCR: Yes ☒ No ☐ DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum	0.00							
130									
Powdercoat	Memo								
Powder Coating									
M117745									
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo								
Quality Control									
150	Identify as per dwg & Stock Location: _____	0.00							
150									
Packaging	Memo								
Packaging									

Start Time: 10:00
 Temp: 320°F
 Finish Time: 10:30

11/10/27

11/10/27

11/10/27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21 - Final Inspection - Work Order Release	0.00							
160									
QC	Memo	0.00							
Quality Control									

11/10/28 JG

11-10-28 JG

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Monday, October 24, 2011 12:57:27 PM

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Work Order ID: 75520

Parent Item: D2316

Parent Item Name: Valve Mounting Bracket

Start Date: 10/24/2011

Required Date: 11/4/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.10.21 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M2024T3A1.250X1.0X.0
63

Purchased

No

100

f

10.6300

0.896

0.9431579

2024T3511 ANGLE 1.250" X 1" X .063"W

Location

Loc Qty

Loc Code

MAT028

10.63

116085

10.63

0.9431579

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

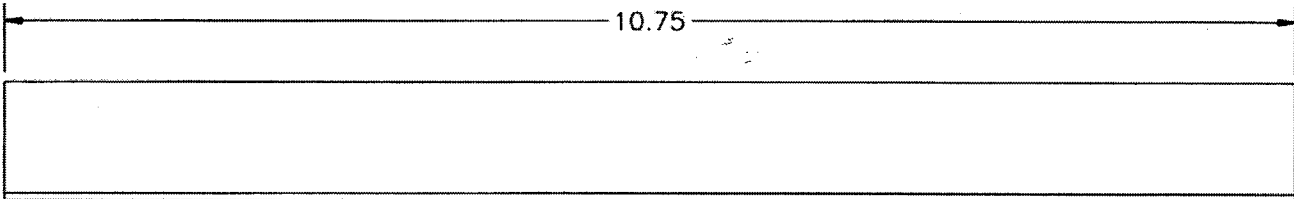
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	D2316	REV. A
DATE		TITLE	SHEET 1 OF 1
Jan. 6, 1995		205 HEATER MOUNTING ANGLE	SCALE



755200

MATERIAL: AND 10134-1001
(1.0X0.625X0.0625 ANGLE) 2024-T3511
FINISH: POWDER COAT CRINKLE BLACK
OR BEND FROM 2024-T4 0.063 THICK

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

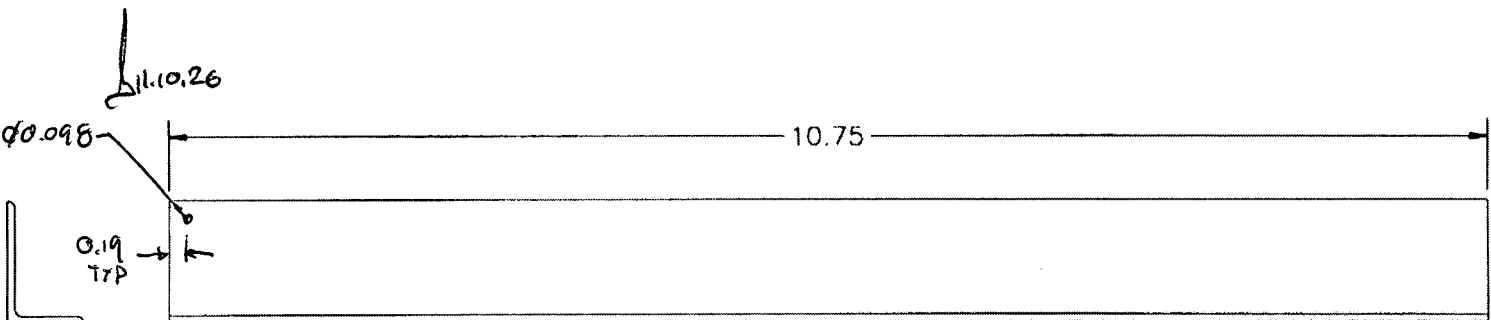
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NOTE: Date & initial all entries

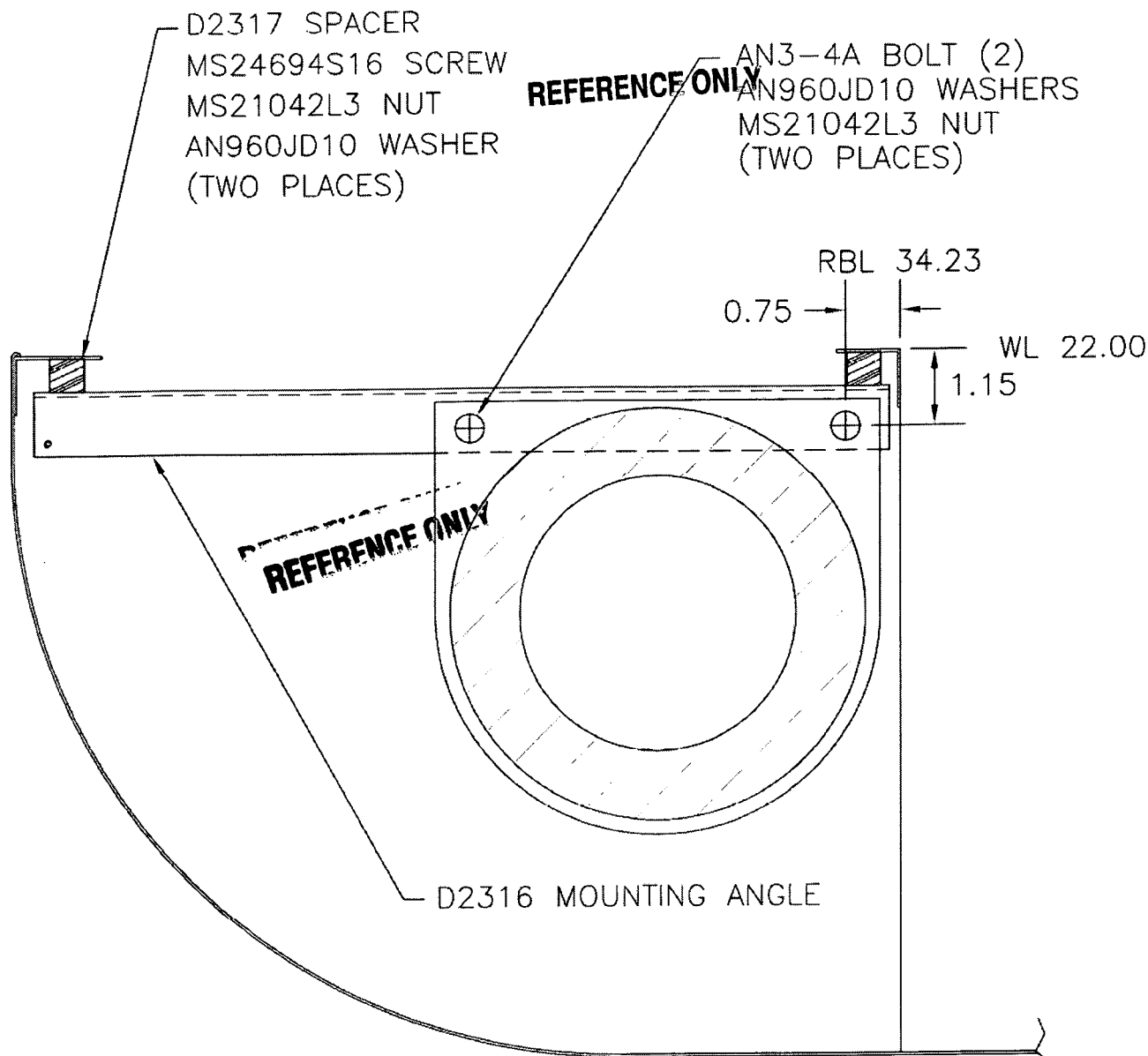


PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED [Signature]	APPROVED [Signature]	D2316	REV. A
DATE Jan. 6, 1995		TITLE 205 HEATER MOUNTING ANGLE	SHEET 1 OF 1 SCALE

REFERENCE ONLY



MATERIAL: AND 10134-1001
(1.0X0.625X0.0625 ANGLE) 2024-T3511
FINISH: POWDER COAT CRINKLE BLACK
OR BEND FROM 2024-T4 0.063 THICK



SECTION E-E LOOKING AFT
@ STA 151.5

DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED		DRAWING NO. D205-576	REV. D
MFG. APPR.	N/A	SHEET 8 OF 10	
APPROVED		TITLE	SCALE
DE APPR.		B205 CABIN HEATING SYSTEM	
DATE	08.08.21	COPYRIGHT © 1992 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Eric Downing

From: Marc Bellavance <mbellavance@dartaero.com>
Sent: October 26, 2011 9:09 AM
To: 'Eric Downing'
Cc: 'Susanne Sheldon'
Subject: RE: D2316

REFERENCE ONLY

Hi Eric,

Yes they can, per marked up drawing I handed to you.

Also, please attached the marked up copy of D2315 and the installation drawing to the W/O for reference.

Thanks,

Marc Bellavance | Technical/Shop Support | T. 613-632-5200 | C. 613-676-0992 | F. 613-632-9311 | 1270 Aberdeen Street, Hawkesbury, Ontario, Canada, K6A 2K7



Product Documentation: Verify Revision Status/Download [HERE!](#)

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Please consider your environmental responsibility before printing this e-mail.

From: Eric Downing [<mailto:edowning@dartaero.com>]
Sent: October 26, 2011 8:53 AM
To: Marc Bellavance
Cc: Susanne Sheldon
Subject: D2316

Hello Marc

They guys in finishing are trying to powder coat D2316 (205 heater Mounting Angle) and they cant. The part doesn't have a hole or other any way to hang it from. Is it possible to drill a 0.098" hole in the center to run a piece of wire through?

Thanks

Eric Downing
QC COORDINATOR
DART AEROSPACE
EDOWNING@DARTAERO.COM